



GALVANIZED STEEL Grade Data Sheet

Galvanized Steel - hot-dip zinc coated structural steel with guaranteed minimum yield strength.
Meets ASTM A 653-09 specifications/requirements.

GRADE 33

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.20
Yield strength, minimum ksi	33	33-51	Phosphorus (P)	0.10
Tensile strength, minimum ksi	45	45-64	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	20	20-37	Sulfur (S)	0.04
Hardness, HRB	-	50-65	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	4
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting **	5

*Design must allow for some strength reduction near welds. **Maximum thickness suitable for organic coil coating is 0.0575".

GRADE 37

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.20
Yield strength, minimum ksi	37	37-54	Phosphorus (P)	0.10
Tensile strength, minimum ksi	52	52-69	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	18	18-37	Sulfur (S)	0.04
Hardness, HRB	-	50-70	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	3
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting **	5

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GRADE 40

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.25
Yield strength, minimum ksi	40	40-51	Phosphorus (P)	0.10
Tensile strength, minimum ksi	55	55-63	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	16	16-37	Sulfur (S)	0.04
Hardness, HRB	-	50-65	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	3
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting **	5

*Design must allow for some strength reduction near welds. **Maximum thickness suitable for organic coil coating is 0.0575".

GRADE 50 (Class 1)

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.25
Yield strength, minimum ksi	50	50-60	Phosphorus (P)	0.20
Tensile strength, minimum ksi	65	65-73	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	12	12-36	Sulfur (S)	0.04
Hardness, HRB	-	65-75	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	4
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	3
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting **	5

*Design must allow for some strength reduction near welds. **Maximum thickness suitable for organic coil coating is 0.0575".



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GRADE 80 (Class 1)

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.25
Yield strength, minimum ksi	80	80-117	Phosphorus (P)	0.04
Tensile strength, minimum ksi	82	82-120	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	-	-	Sulfur (S)	0.04
Hardness, HRB	-	85-99	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	2
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	NR
			Roll-forming	4
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting **	5

*Design must allow for some strength reduction near welds. **Maximum thickness suitable for organic coil coating is 0.0356".

GRADE CSA

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.10
Yield strength, minimum ksi	-	25-55	Phosphorus (P)	0.03
Tensile strength, minimum ksi	-	50-65	Manganese (Mn)	0.60
Elongation in 2 inch, minimum %	-	20-40	Sulfur (S)	0.04
Hardness, HRB	-	50-70	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	5
Tension leveling	Leveled		Drawing	2
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	2
			Pittsburgh Lock Seam	5
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting **	5

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GRADE 33

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.20
Yield strength, minimum ksi	33	33-51	Phosphorus (P)	0.10
Tensile strength, minimum ksi	45	45-64	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	20	20-37	Sulfur (S)	0.04
Hardness, HRB	-	50-65	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	A40	A25, A60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	5
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds.

GRADE 37

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.20
Yield strength, minimum ksi	37	37-54	Phosphorus (P)	0.10
Tensile strength, minimum ksi	52	52-69	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	18	18-37	Sulfur (S)	0.04
Hardness, HRB	-	50-70	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	A40	A25, A60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	3
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds.



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Galvanized Steel - hot-dip zinc-iron coated structural steel with guaranteed minimum yield strength.
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GRADE 40

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.25
Yield strength, minimum ksi	40	40-51	Phosphorus (P)	0.10
Tensile strength, minimum ksi	55	55-63	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	16	16-37	Sulfur (S)	0.04
Hardness, HRB	-	50-65	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	A40	A25, A60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	3
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds.

GRADE 50 (Class 1)

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.25
Yield strength, minimum ksi	50	50-60	Phosphorus (P)	0.20
Tensile strength, minimum ksi	65	65-73	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	12	12-36	Sulfur (S)	0.04
Hardness, HRB	-	65-75	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	A40	A25, A60	Bending	4
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	3
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds.



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Galvanized Steel - hot-dip zinc-iron coated structural steel with guaranteed minimum yield strength.
Meets ASTM A 653-09 specifications/requirements.

GRADE 80 (Class 1)

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.25
Yield strength, minimum ksi	80	80-117	Phosphorus (P)	0.04
Tensile strength, minimum ksi	82	82-120	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	-	-	Sulfur (S)	0.04
Hardness, HRB	-	85-99	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	A40	A25, A60	Bending	3
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	NR
			Roll-forming	4
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds.

GRADE CSA

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.10
Yield strength, minimum ksi	-	25-55	Phosphorus (P)	0.03
Tensile strength, minimum ksi	-	50-65	Manganese (Mn)	0.60
Elongation in 2 inch, minimum %	-	20-40	Sulfur (S)	0.035
Hardness, HRB	-	50-70	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	A40	A25, A60	Bending	5
Tension leveling	Leveled		Drawing	2
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	2
			Pittsburgh Lock Seam	5
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds.



ELECTROGALVANIZED STEEL Grade Data Sheet

Electrogalvanized Steel - electrolytically zinc coated structural steel.
Meets ASTM A 879 - 12 & A 917 - 08 specifications/requirements.**

GRADE CS

Mechanical Properties			Chemical Composition	
Steel base	Guaranteed	Typical Range	Guaranteed Maximum	Percent
Longitudinal tensile			Carbon ©	0.20
Yield strength, minimum ksi	29	-	Phosphorus (P)	0.10
Tensile strength, minimum ksi	45	-	Manganese (Mn)	1.35
Elongation in 2 inch, minimum %	40	-	Sulfur (S)	0.04
Hardness, HRB	-	-	See ASTM A 653 for more details	
Supply Condition	Standard	Optional	Fabricating Performance (1-Limited to 5-Excellent, NR-Not Recommended)	
Coating class	G90	G30, G40, G60	Bending	5
Tension leveling	Leveled		Drawing	NR
Surface conditioning	Not Skin-passed	Skin passed, (paint line feed)	Pressing	NR
			Pittsburgh Lock Seam	5
			Roll-forming	5
Chemical treatment	Passivated	Not Passivated	Welding *	5
			Painting	5

*Design must allow for some strength reduction near welds. **All Electrogalvanized product offered is RoHS compliant.